

Date: Monday, 3/13/2006 7:30:14 AM  
User: Kim Johnston

# Process Sheet

*split 80 aka 12*

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY
Job Number : 26211	
Estimate Number : 10385	
P.O. Number : <i>NIA</i>	Part Number : D3065041
This Issue : 3/13/2006 S.O. No. : <i>NIA</i>	Drawing Number : D3065 REV A2
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NIA</i> Type : SMALL /MED FAB	Drawing Revision : A2
Previous Run : 24408	Material : <i>NIA</i>
Written By : <i>SEE COMMENT BELOW</i>	Due Date : 3/30/2006 Qty: 60 Um: Each
Checked & Approved By : <i>06.03.13</i>	
Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	26211A	STEP SPACER
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Comment: Sub-Component STEP SPACER

2.0	26211B	STEP SPACER
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Comment: Sub-Component STEP SPACER

3.0	26211C	STEP LEG
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Comment: Sub-Component STEP LEG

4.0	26211D	STEP SPACER
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Comment: Sub-Component STEP SPACER

5.0	D30651	Step Spacer
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)  
Step Spacer

Pick:

Qty	Part Number	Description	Batch
1	D3065-1	Spacer	<i>B26211A</i>

6.0	D30653	Step Spacer
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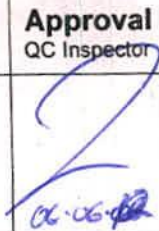



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)  
Step Spacer


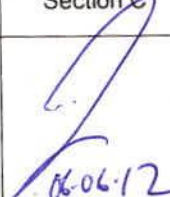


Pick:

Qty	Part Number	Description	Batch
1	D3065-3	Spacer	<i>B26211B</i>

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06/06/12	10	Split for a qty of 12					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 06/06/12  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/06/12	10	<del>Part</del> D3065.1, D3065-3 & D3065-7 have to be redrill hole at .120 hole to be at .128		redrill #30 SD alodine	06/06/12			

NOTE: Date & initial all entries



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 26211

Part Number: D3065041

Job Number:



Seq. #: Machine Or Operation: Description :

7.0

D30655

Step Leg



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Step Leg

Pick:

Qty Part Number

Description

Batch

2 D3065-5

Leg

B26211C (S) B23618

12

8.0

D30657

Step Spacer



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Step Spacer

Pick:

Qty Part Number

Description

Batch

1 D3065-7

Spacer

B30426928D

12

9.0

MS20470AD44

Rivet, Universal Head



Comment: Qty.: 30.0000 Each(s)/Unit Total : 1800.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number

Description

Batch

30 MS20470AD4-4

Rivet

m1829

12

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

SB 06/06/12 (12)

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

0606-12 (12) (12) on previous pg-

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W520

06.06.12 12

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 26211

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



U 0 b.06.13